



SAUNA PRODUCTS

amerec[®]
your moment





AMEREC SAUNAS

In today's hectic world, aren't we all looking for a private retreat--a place to become refreshed physically and mentally? Imagine being able to come home from a long day at the office and slip into the comfort of your own bath time paradise. Your muscles finally relax. All the hassles of the day leave your mind. You feel every ounce of stress drain from your body.

Amerec combines age-old traditions with modern design and technology to create your own healthy escape. Whether you prefer Traditional Finnish Sauna or a Custom Sauna loaded with luxurious upgrades, there's an Amerec sauna that's perfect for you.

Amerec saunas are made of the finest materials available. Our wood, clear Western Red Cedar, is selected for its color, its performance in a sauna environment and its supreme quality.

We work directly with Pacific Northwest lumber mills to secure the finest Western Red Cedar available. It is then slowly kiln-dried and milled to our exacting standards and specifications. Our attention to wood quality gives Amerec saunas a more refined look and ensures years of enjoyment.

PACIFIC

SIGNATURE SERIES

Lose yourself in waves of ultrachic comfort, rekindling your spirit in aesthetic splendor. Pacific's undulating lines are an ongoing invitation to step into a world as inspiring as the miracle from which it takes its name.

STANDARD FEATURES

- 72" d x 84" w x 84" h, O.D.
- Curved panoramic window, all-glass door
- Includes low-voltage valance lighting, 2 benches, deluxe full-length backrest, headrest, duckboard, and bench skirts
- Bucket, ladle, thermometer
- Interior and exterior of clear Western Red Cedar

OPTIONAL FEATURES

- Digital Controls
- Accessories
- Wall-to-wall duckboard



Amerrec's *Signature Series* of saunas have been so beautifully planned and laid out, it's hard to believe they're modular. With several styles to choose from, you'll feel like you've designed your own personal sauna. And, because of the precision manufacturing, each sauna takes only a few hours to assemble.

Each Signature Sauna has hand-selected and finished boards from the finest quality woods. Unique angles and curves, precision finished doors and windows and abundant use of glass give these saunas an elegant upscale feel. Once you step into an Amerrec Signature Sauna, you'll feel like you've entered your own private paradise.







CASCADE

SIGNATURE SERIES

Replenish your reserves at a moment's impulse, basked in golden light and caressing warmth. Wash away the remnants of a busy day in a Cascade of pillow-soft steam and find your way back to the very best you.

STANDARD FEATURES

- 84" d x 84" w x 84" h, O.D.
- 4 bronze-tinted sidelite windows, all-glass door
- Includes 10" overhanging ceiling with exterior low-voltage lighting, interior low-voltage lighting, 4 benches, headrests, duckboard, 2 full-length curved backrests, deluxe heater guard and bench skirts.

- Bucket, ladle, thermometer
- Interior and exterior of clear Western Red Cedar

OPTIONAL FEATURES

- Digital Controls
- Accessories
- Wall-to-wall duckboard



ALTA

SIGNATURE SERIES

Step into your own personal temple of well-being any time you like. Alta is an open invitation to relax, unwind and nudge the spirit at your core that yearns to be reawakened.

STANDARD FEATURES

- 72" d x 72" w x 84" h, O.D.
- 24" x 72" curved glass panel and 24" x 72" curved glass door
- Includes overhanging ceiling with elegant low-voltage exterior lighting, interior low-voltage lighting, angled benches to complement the neo-angle wall, headrests and curved backrests.

- Bucket, ladle, thermometer
- Design shown with clear Canadian Hemlock and Saunatonnttu heater
- Interior and exterior of clear Western Red Cedar

OPTIONAL FEATURES

- Digital Controls
- Accessories
- Wall-to-wall duckboard

ONYX

SIGNATURE SERIES

Put some distance between you and what's wanted of you. The sublime elegance and soothing comfort of Onyx envelop the senses, resetting the racing clock of life to the beat of your heart.

STANDARD FEATURES

- 60" d x 58 3/4" w x 84" h, O.D.
- Front wall all-glass including frameless all-glass door.
- Low-voltage lighting system in interior ceiling (including color light therapy) and in curved overhanging ceiling on front.
- Elegant black laminate exterior complements the rich oil-rubbed cedar interior.
- Bucket, ladle, thermometer
- Available in a range of sizes; shown in 5' x 5' size with false front.

OPTIONAL FEATURES

- Digital Controls
- Accessories
- Wall-to-wall duckboard





CUSTOM-CUT SERIES

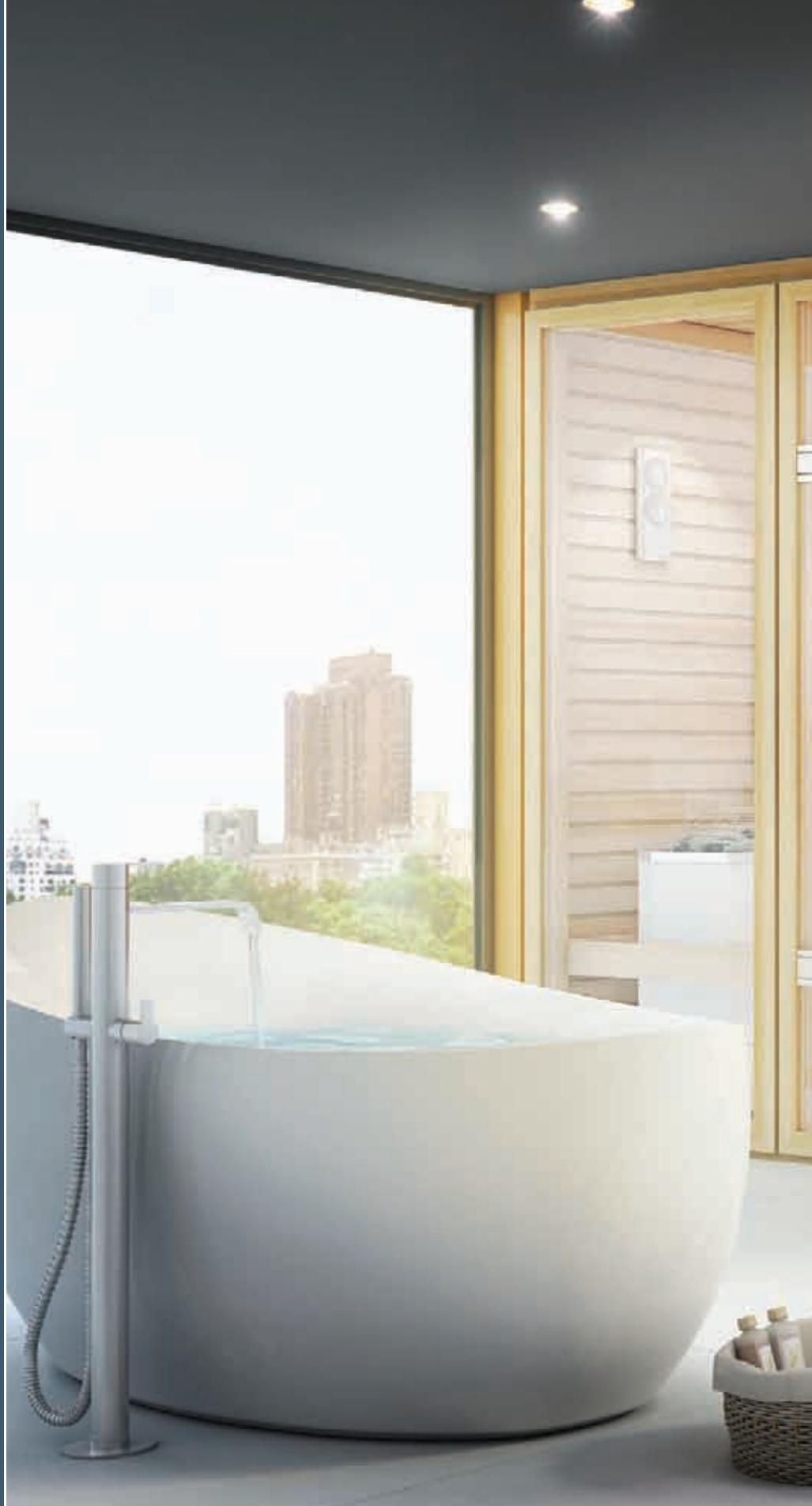
Is flexibility what matters most to you? Amerrec's Custom-Cut sauna packages contain all the material and equipment necessary to complete your sauna after the room has been framed, wired, and insulated.

Amerrec's Custom-Cut sauna is great for the person looking for the ease of assembling a kit but wants more flexibility in the layout. This is a superb sauna for constructing on to the framing of an existing space.

We offer 25 standard Custom-Cut room sizes — from 4' x 4' up to 10' x 12', all with 7' ceilings (the maximum height recommended for optimum comfort and efficiency) as well as unlimited custom sizes and features. Detailed construction plans help you prepare the room for quick installation.



! Can't find what you're looking for?
Amerrec provides free design assistance,
including CAD drawings to create your
■ perfect sauna.





CUSTOM-CUT SERIES

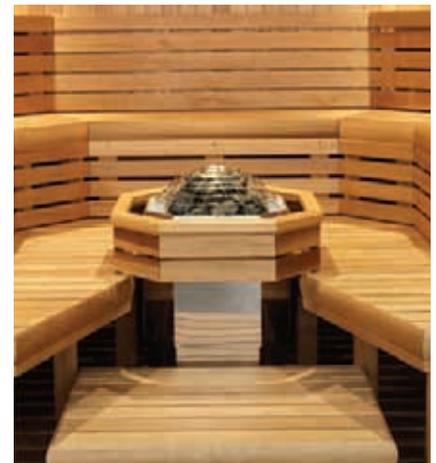


STANDARD FEATURES

- Western Red Cedar tongue and groove wall and ceiling boards pre-cut to length
- Interior corner, ceiling and door trim
- Pre-assembled benches
- Heater guard rail
- Pre-hung all-glass door
- Wooden duckboard or plastic mat flooring in walking area
- Bucket and ladle
- Wall light, thermometer
- Headrests
- Foil vapor barrier, all hardware

OPTIONAL FEATURES

- Angles and unique bench configurations
- Glass windows and sidelights
- Handicap-accessible doors
- Bench skirting, wall-to-wall duckboard, valance lighting
- Luxury benches, speakers, curved backrests
- Accessories
- Digital controls
- Saunatonnttu heater (shown with optional recessed lighting)



PANEL-BUILT SERIES



From 4' x 4' to 10' x 12', Amerec offers numerous standard panel-built/modular room sizes. Not interested in a standard size? We can also manufacture custom modular saunas to meet your needs.



STANDARD FEATURES

- Interior and exterior of clear Western Red Cedar
- Prefabricated, insulated panels for walls and ceiling
- Interior and exterior trim
- Pre-assembled benches
- Heater guard rail
- Pre-hung all-glass door
- Wooden duckboard or plastic mat flooring in walk area
- Bucket and ladle
- Wall light and thermometer
- Headrests

OPTIONAL FEATURES

- Glass window panels
- Other door options
- Luxury benches
- Bench skirts, wall-to-wall duckboard, deluxe backrests
- Neo-angles
- Accessories

HEATERS

DIGITAL HEATER SERIES WITH SEPARATE CONTROLS

- 23"H x 16"W x 11"D, European design, wall mounted
- 50 lbs of Olivine sauna stones
- DC60 digital control with adjustable time and temp
- 4.5kW, 6.0kW or 8.0kW
- For sauna rooms 100 cu. ft. to 425 cu. ft.

DESIGNER S HEATER SERIES WITH SEPARATE CONTROLS

- 23"H x 16"W x 11"D, European design, wall-mounted
- Includes 50 lbs of Olivine sauna stones
- Separate, wall-mounted controls (SC Series)
- 4.5kW, 6.0kW or 8.0kW
- For sauna rooms 100 cu. ft. to 425 cu. ft.

DESIGNER B HEATER SERIES WITH BUILT-IN CONTROLS

- 23"H x 16"W x 11"D, European design, wall-mounted
- Includes 50 lbs of Olivine sauna stones
- Built-in, side- or front-mounted controls with thermostat and 9+1 timer (60 minutes on, with 9 hour delay)
- 4.5kW, 6.0kW or 8.0kW
- For sauna rooms 100 cu. ft. to 425 cu. ft.

JUNIOR HEATER SERIES

- 26" H x 11-1/2"W x 8"D, wall mounted
- Includes 25 lbs of Olivine sauna stones
- Use with SaunaLogic digital control
- 2.1kW or 3.0kW, 120 volt or 240 volt
- For sauna rooms 45 cu. ft. to 150 cu. ft.

PRO HEATER SERIES - FLOOR STANDING

- 28"H x 20"W x 24"D, designed for commercial use
- Includes 132 lbs of Olivine sauna stones
- Separate wall-mounted controls (SC series or Digi VII)
- Use with contactor box CB7-1, CB7-3, CB9-1 or CB9-3
- 10.5kW, 12.0kW or 14.4kW; 1ph. or 3ph.; 240V or 208V
- For sauna rooms 390 cu. ft. to 950 cu. ft.

OCTA HEATER SERIES

Amerrec's new eight sided, floor-standing heater brings outstanding design and superb performance to larger saunas. Finished on all sides, the heater can be placed in the middle of a sauna, in a corner, or mid-wall. Its 132 pound rock capacity provides soft heat, soft steam and extremely uniform temperatures. Available in 10.5, 12.0 and 14.4 kW. Floor standing. Use with separate control SC or Digi Series and with separate contactor box. Stainless steel construction.

Our heaters are the "heart and soul" of our saunas. All of our models are made of rust resistant materials (stainless steel body and stainless steel heating elements are standard), are UL listed and feature a large rock capacity with rocks in direct contact with the heating elements. This direct contact ensures soft heat and pleasant bathing.



Digital Heater Series



Designer S Heater Series



Designer B Heater Series



Junior Heater Series



Pro Heater Series



Octa Heater Series



The Saunatonnttu

Unique European Design with Outstanding Features and Benefits.

- Super insulated to keep rocks “always hot, always ready”
- Very low surface temperature
- Includes child safety lock on lid
- Reduced safety clearances give flexibility in sauna design
- Patented lid-switch allows the booster element to come on when the lid is opened and to go off when the lid is closed
- Diminutive, hand-held control panel for easy in-sauna use
- Fiber-optic light inside the rock compartment creates an atmosphere similar to glowing embers.
- Contemporary design with curved front, circular top and optional metal or wooden rail—the Saunatonnttu will enhance the looks of any sauna
- Backside is square to allow installation into a sauna corner
- Can also be installed in front of windows, or even in the center of a sauna. In these installations, optional T&G backside panels are available
- Dimensions: 19-3/4”W x 19-3/4”D x 43”H
- Low wattage range (“always on” mode): 100W, 200W or 300W
- Booster element power range: 4.6kW or 6.0kW
- For saunas from 175 cu. ft. to 425 cu. ft.

Power supply	Heater Model	Sauna room Min/Max Cu. Ft.	Control model #	Watts (kW)	Amps
120 Volt I-Phase	Junior 2.1	45/100	SaunaLogic	2.1	17.5
	Junior 3.0	70/150	SaunaLogic	3.0	25.0
240 Volt I-Phase	Junior 3.0	70/150	SaunaLogic	3.0	12.5
	Designer 4.5B	100/210	Built-In	4.5	18.8
	Designer 6.0B	175/310	Built-In	6.0	25.0
	Designer 8.0B	250/425	Built-In	8.0	33.3
	Designer 4.5S	100/210	SC-60, SC-9, SC-Club	4.5	18.8
	Designer 6.0S	175/310	SC-60, SC-9, SC-Club	6.0	25.0
	Designer 8.0S	250/425	SC-60, SC-9, SC-Club	8.0	33.3
	Digital 4.5	100/210	DC60 Digital	4.5	18.8
	Digital 6.0	175/310	DC60 Digital	6.0	25.0
	Digital 8.0	250/425	DC60 Digital	8.0	33.3
	Saunatonnttu 4	175/310	Built-In	4.6	19.2
	Saunatonnttu 6	250/425	Built-In	6.0	25.0
	Pro 10.5	390/600	SC Series or Digi VII	10.5	43.7
	Pro 12.0	510/740	SC Series or Digi VII	12.0	50.0
	Pro 14.4	630/950	SC Series or Digi VII	14.4	60.0
	Octa 10.5	390/600	SC Series or Digi VII	10.5	43.8
	Octa 12.0	510/740	SC Series or Digi VII	12.0	50.0
	Octa 14.0	630/950	SC Series or Digi VII	14.4	60.0
208 Volt 3-Phase	Designer 8.0S	250/425	SC-60, SC-9, SC-Club	8.0	22.2
	Digital 8.0	250/425	DC60 Digital	8.0	22.2
	Pro 10.5	390/600	SC Series or Digi VII	10.5	29.2
	Pro 12.0	510/740	SC Series or Digi VII	12.0	33.0
	Pro 14.4	630/950	SC Series or Digi VII	14.4	40.0
	Octa 10.5/3	390/600	SC Series or Digi VII	10.5	29.2
	Octa 12.0/3	510/740	SC Series or Digi VII	12.0	33.3
	Octa 14.0/3	630/950	SC Series or Digi VII	14.4	40.1



CONTROLS

Offering both mechanical and programmable/digital technology, Amerec controls are state-of-the-art, reliable and very friendly to the user. Whether built into the heater or wall-mounted, Amerec controls are compact and attractive.

SC CONTROL

- Control with 9+1 timer (60 minutes on with 9 hour delay), thermostat, light switch and indicator light
- Can be flush mounted away from sauna room
- Use with Designer S heater series, Pro heater series or Octa floor standing heater series only
- 4-1/2"W x 10"H



SC-60 is nearly identical to the SC-9 control except there is no 9 hour delay feature (standard 60 minute timer). **SC-Club** is also similar to the SC-9 except in place of the timer is an on/off switch. To be used in commercial saunas only if an attendant is on duty.

DIGI-VII CONTROL

- Seven-day programmable control
- Start time and operating time
- Operating temp, clock, fan and light
- Tamperproof lock-out feature
- Use with Pro and Octa heaters only
- 6"H x 5"W x 1/4"D



Digi-VII

DIGITAL CONTROL DC60

- Control with room temperature and time remaining display
- Comes in white, chrome, brass, nickel or oil rubbed bronze
- Flush mounted, outside sauna
- Use with Digital heater series only
- 3-1/32"W x 3-1/16" H



DC 60

SAUNALOGIC

AMEREC SAUNA ENTERTAINMENT CENTER

Amerec has created an audio-visual system that is designed to perform perfectly in the high temperatures and humidity of a sauna.

The system includes:

- 15" LCD flat screen; Marine grade speakers; remote control
- DVD player for DVD, VCD, CD, MP3 and AM/FM Stereo w/ TV tuner
- Electronic equipment is protected and mechanically vented for heat and moisture tolerance
- Complete system is pre-installed and pre-wired within one wall mounted module



TI

TI CONTROL

Sleek dark glass display panel and soft glowing lights of the TI Touch Screen Sauna Control provide a contemporary look that fits well with high-end bathrooms and saunas.

- Touch screen operation for easy control of temperature and time settings
- Large screen displays sauna temperature and time settings
- Display temperature in Fahrenheit or Celsius
- Sleep mode with integral sensor to activate screen when approached
- Delayed start feature to pre-heat sauna at selected time
- Multiple language settings including English and Spanish
- Flush-mount, low-profile installation
- Installed dimensions 6-3/8"H x 4"W

SAUNALOGIC CONTROL

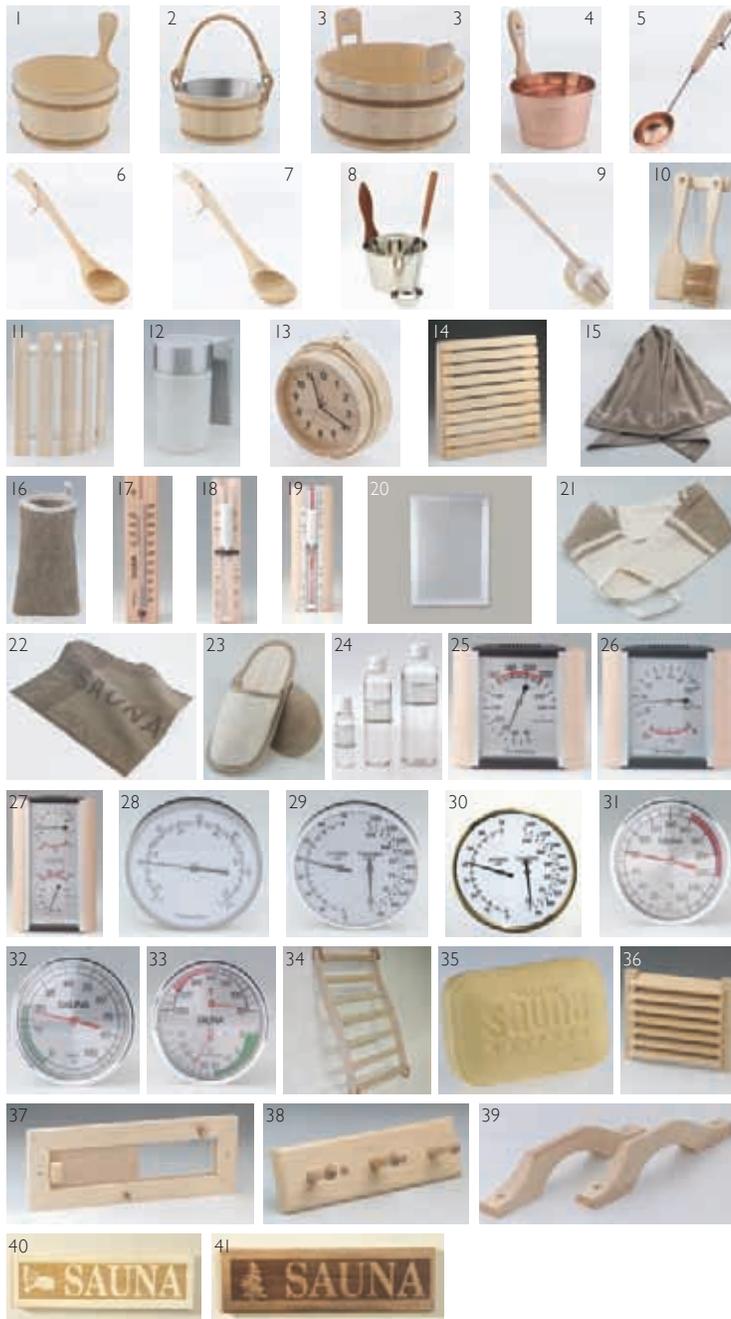
- 24-hour programmable control; surface mount
- Adjustable time and temperature
- On/Off buttons for interior and exterior lights
- Use with Amerec Junior heater series
- 8-3/4" x 5-3/4"H x 1"D



SAUNA ENTERTAINMENT CENTER

ACCESSORIES

Enhance your sauna experience with handsomely made accessories. Crafted of the finest materials, they'll add years of enjoyment to your sauna. All sauna packages include standard accessories of thermometer, wood bucket, wood ladle, light, headrests, backrests, duckboard and heater guard rail.



1. Wooden bucket with plastic insert, 1 gallon
2. Wooden bucket with stainless steel insert, 1.3 gallons
3. Wooden sauna tub, 4.5 gallons
4. Copper bucket, 1 gallon
5. Copper ladle
6. Wooden ladle, 19.5"
7. Wooden ladle, 14"
8. Stainless steel bucket and ladle
9. Long handled bath brush
10. Bath brushes, set of two
11. Lampshade, for corner installation (use with #12)
12. Vapor proof sauna wall light
13. Bucket clock (not for use inside sauna)
14. Headrest, deluxe
15. Linen towel with "sauna" text
16. Linen scrub mitt
17. Thermometer, liquid filled
18. Sand timer (15 minutes)
19. Deluxe sand timer ; beech and aluminum frame
20. Speaker
21. Linen back scrubber
22. Linen seat cover (available in light or dark)
23. Linen slippers
24. Eucalyptus fragrances, 2oz, 8oz, 16oz
25. Thermometer ; beech and aluminum frame
26. Hygrometer ; beech and aluminum frame
27. Thermometer/hygrometer ; beech and aluminum frame
28. 5" metallic thermometer
29. 5" chrome thermometer/hygrometer
30. 7" brass thermometer/hygrometer
31. 4" Thermometer
32. 4" Hygrometer
33. 4" Thermometer/hygrometer
34. Curved Hemlock backrest
35. Sauna soap
36. Ventilation valve
37. Wooden vent grill
38. Clothes hanger 3-peg; 2-peg, 4-peg and 18-peg also available
39. Pair of handles, Nordic Pine
40. Whitewood sauna sign (laser etched)
41. Cedar sauna sign (laser etched)

CUSTOM INFRARED SAUNAS



Custom and flexible

The Amerc Custom IR sauna has combined its CarbonFlex far-infrared technology into virtually any sauna room design —available with other Amerc sauna upgrades such as special bench designs, special lighting, etc.

Let your imagination go. For the first time in the worldwide sauna industry, there are now IR options to give you exactly what you want.

Custom Infrared on Your Framed Walls

- New construction, remodeling
- Convert existing sauna into an Infrared sauna

New Construction

—Truly “Custom” Infrared

The options with our Custom IR are endless... including innovative use of glass windows and all-glass doors, angles, curves, special lighting and sound systems. Your design (or with our free design service incorporating your ideas), in partnership with Amerrec experience and quality, assures unmatched form and function.

Handcrafted to your plan, we'll precut the finest hand-selected wood for your walls and ceiling, we'll pre-build the benches and door, and include a CarbonFlex IR Panel Kit sized for your room—all for installation on your framed walls. Simply provide the inside dimensions of the framed walls, the door location and your preference for bench configuration—and we'll do the rest. Need design assistance to overcome potential challenges? Call or email us.



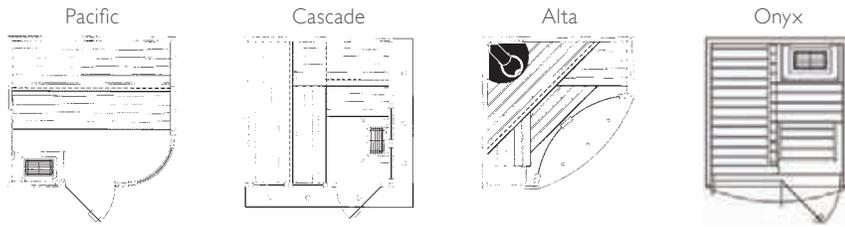
Far-infrared color light therapy

All Amerrec Infrared sauna rooms include a Color Light Therapy System. Color light has a range of psychological and therapeutic effects. You can easily select the color of your choice or have the colors change automatically.

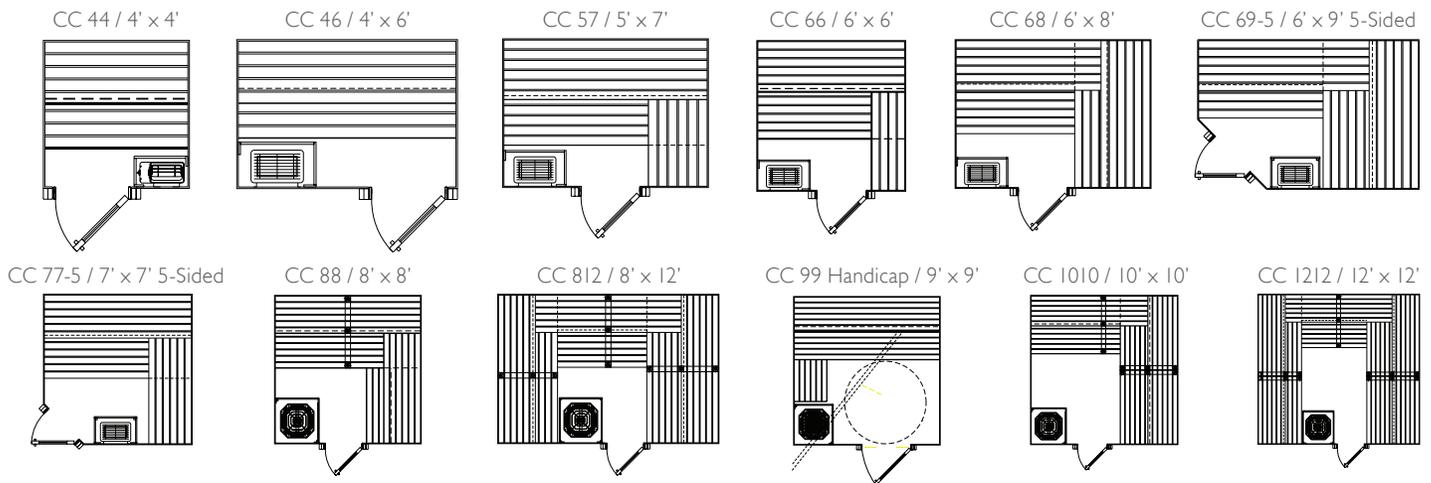


SAUNA LAYOUTS

SIGNATURE SERIES

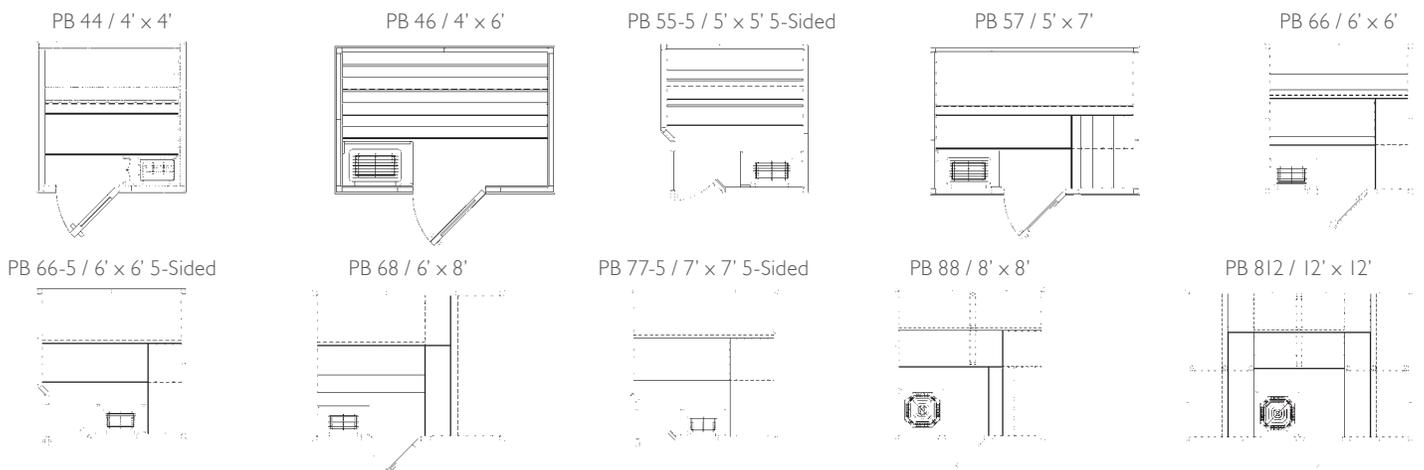


CUSTOM-CUT SERIES



Dimensions shown are I.D. of sauna room. In addition to examples of layouts and sizes shown, Amerrec offers a limitless variety of standard and custom-made sizes and shapes.

PANEL-BUILT SERIES



Panel-built modular package dimensions shown are approximate O.D. of pre-built panels. In addition to examples of layouts and sizes shown, Amerrec offers a limitless variety of standard and custom-made sizes and shapes.

SAUNA SPECIFICATIONS

GENERAL: Sauna room(s) shall be manufactured by Amerec. The following specifications include design parameters for Amerec Panel-Built Modular saunas, as well as for Amerec Custom-Cut material packages.

WORK TO BE DONE BY OTHERS: All work set forth below will be included under other sections for the specifications:

For all Amerec sauna types:

1. Finish painting and/or staining of exterior surfaces.
2. Subfloor and/or foundation work.
3. All electrical work from supply, including connections to control, heater and light.

For Amerec Custom-Cut saunas:

4. Installation of stud walls (or furrings strips) and ceiling joists.
5. Installation of insulation between wall studs and ceiling joists.
6. Installation of ventilation system.

CODE REQUIREMENTS: All materials, components and work shall conform to all applicable local, state and federal building and safety codes, ordinances and regulations.

TYPE CONSTRUCTION: AMEREC CUSTOM-CUT MATERIAL PACKAGES (for installation on previously framed walls). **Wall framing shall be on 16" centers.** Standard framed wall shall have 2" x 4" studs, bottom base plate treated, and ceiling lowered to 84" I.D. from floor to framing. Existing masonry walls shall have furrings strips on 16" centers; metal studs shall have furring strips—for nailing of T&G wall boards. Maximum ceiling height 96". **Walls and ceiling** shall be insulated with R13 rated fiberglass insulation, with foil vapor barrier (foil provided by Amerec). **When ordering: sauna material package,** shall be Amerec model CC_____. Provide interior dimensions of the framed space, indicate direction of ceiling joists, and swing of door. **Walls and ceiling interior materials** shall be 1" x 4" (nominal) V-joint, kiln dried to 12% or less, T&G clear Western Red Cedar. Boards to be blind nailed using 5p galvanized nails, or comparable galvanized staples. Wallboards applied horizontally unless specified otherwise.

TYPE CONSTRUCTION: AMEREC PANEL-BUILT SAUNA PACKAGES (free-standing, modular units). **No framed walls are required** for Amerec Panel-Built packages. Install on any level, waterproof floor. Wall and ceiling panels shall be framed of 2" x 2" framing, insulated with fiberglass batts, vapor barrier of Type C Reynolds Building Foil. Panel interior and exterior shall be lined with 1" x 4", kiln dried, Select Western Red Cedar or Alder. Optional: panel exterior can be 1/4" smooth Luan Plywood on walls to be hidden or walls to be covered with drywall, tile, or wallpaper.

TYPE CONSTRUCTION: ALL TYPES — CUSTOM-CUT AND PANEL-BUILT BENCHES: Shall be preassembled by Amerec. Standard width equals 24". Face and Tops of clear, 1" x 4", kiln-dried Clear Western Red Cedar S4S. Internal frames of Whitewood or Western Red Cedar 2" x 4"; internal cross framing of clear 1" x 4" Cedar. Tops fastened from bottom with stainless steel screws. Bench supports of Western Red Cedar 2" x 4".

BACKRESTS: S4S clear Western Red Cedar, full length of each upper bench.

INTERIOR AND EXTERIOR TRIM: Corner and cove molding of clear, kiln-dried Western Red Cedar. Modular saunas also include fascia of same material.

HEATER GUARD RAIL: Shall be constructed of clear Western Red Cedar,

to surround heater. Dimensions shall match UL requirements for proper spacing between heater and guard rail.

DOOR: Shall be Amerec Model AG standard all-glass door, with 1/4" bronze tinted/tempered glass (or satin finish), mounted on 1-1/2" thick clear, vertical grain mahogany door jamb. AG doors are available in three sizes. Standard door for Custom-Cut sauna rooms is AG 24/80 (24" x 80"); standard door for panel-built rooms is AG 24/72 (24" x 72"). Other sizes of AG doors include 30" x 80" and 36" x 80". Alternative doors are Amerec Model DF clear, all-vertical grain Douglas Fir rails with sealed, double pane, tempered glass 16" x 60" window, pre-hung on mahogany jamb—available in 24" x 72", 30" x 80", and 36" x 80".

HANDICAP ACCESSIBLE COMMERCIAL SAUNA DOORS AVAILABLE: All-glass doors (AG) or Douglas Fir doors (DF) are available in 36" widths. For Amerec Custom Cut saunas, handicap door size is 36" x 80"; for Amerec Panel-built saunas handicap door size is 36" x 72".

SAUNA HEATER: Shall be Amerec Model_____, sized according to the size room as shown on page __. Heater shall be UL listed and shall include olivine igneous rocks.

CONTROLS: Shall be Amerec Model_____, UL listed, and matched with heater according to charts on page __.

FLOOR: Floor shall be of cement, ceramic tile, or similar waterproof type (no carpeting). Removable wooden duckboard is provided for walk area in front of benches.

LIGHT: Shall be wall-mounted, UL listed, vapor-proof frosted white globe with satin finish, neoprene gasket, brushed aluminum base. Low-voltage lighting available.

ACCESSORIES: All sauna packages include standard accessories of thermometer, bucket, ladle, head and back rests, duckboard and wall light. A wide range of additional accessories are available.

DESIGN ASSISTANCE: Amerec's design staff will gladly offer any assistance you may require when designing or specifying sauna rooms and heaters, steam baths and steam generators. CAD design service available.





HOW TO BUY AND SERVICE

A photograph of a person sitting on a wooden sauna bench. The person's legs are crossed, and their hands are clasped together. The background consists of horizontal wooden slats, creating a warm and textured environment.

At Amerrec, we pride ourselves on providing exceptional customer service. Our knowledgeable staff is happy to answer your questions and help plan your personal sauna. Our exclusive “On Site” technical support ensures the installation and start-up of your Amerrec sauna will go smoothly and efficiently.

For more information about Amerrec or to find your local dealer, please contact us at 1-800-331-0349 or www.amerrec.com



AMEREC

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Amerec reserves the right to change specifications and design without a notice.

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